

Pre-treatment table SABA Sealtack*

Substrate	SABA Cleaner 48		SABA Primer 9002		SABA Activator 9400	
	1	2	1	2	1	2
ABS (Acrylonitril-Butadiene-Styrene)	A	A/C	C	C	C	C
Aluminium, anodised	C	A/C	C	C	C	C
Aluminium, untreated	A	A	C	C	C	C
Concrete	C	C	C	C	C	C
Lead	C	A	C	C	C	A/C
Stainless steel	C	A	C	A	C	C
Tiles, glazed	C	A/C	C	C	C	C
Tiles, non-glazed	C	C	C	A/C	A/C	A/C
Polyester	C	C	C	C	C	C
Glass	C	C	C	C	C	A
Copper	C	A/C	C	A/C	C	A/C
Paint	C***	C***	C***	C***	C***	C***
MS-Polymer	C	C	C	C	C	C
PA (Polyamide)	A	A	C	A/C	C	C
PC (Polycarbonate)	C	C	C	C	C	C
PMMA (Polymethylmethacrylate)**	A	A	C	C	A	A
PP (Polypropylene)	C****	C****	C	C	A	A
PS (Polystyrene)	A	A	C	C	A	A
PU (Polyurethane)	C	C	C	C	A	A
Powder coating	C***	C***	C***	C***	C***	C***
Rigid PVC	A/C	A/C	C	C	C	C
Soft PVC	C	C	C	C	C	C
Steel, electrolytically galvanised	C	A/C	C	C	C	C
Steel, untreated	C	A	C	A/C	C	C
Steel, hot galvanised	C	A	C	C	C	C
PE (Polyethylene)	A	A	A	A	A	A

1 evaluated after 4 weeks RT (Room Temperature)
 2 evaluated after 2 weeks RT + 2 weeks immersion in water

A Adhesive failure
 C Cohesive failure

* tests with SABA Sealtack 750 + SABA Sealtack 780

** Perspex / Plexiglass

*** because of the large number of different paints available in the market, own adhesion tests are necessary, in particular with powder coatings.

**** in combination with SABA Primer 4518